

**LEISTER**

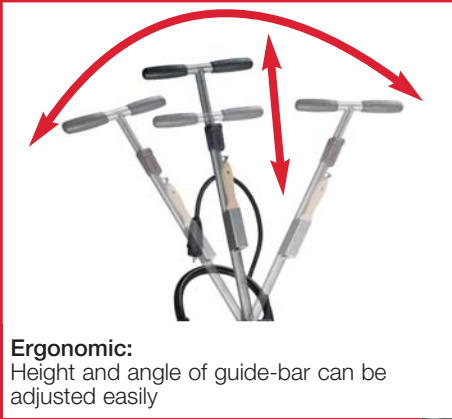
PLASTIC WELDING

# VARIMAT V2

The new  
dimension  
on the roof.

**NEW!**





**Ergonomic:**  
Height and angle of guide-bar can be adjusted easily



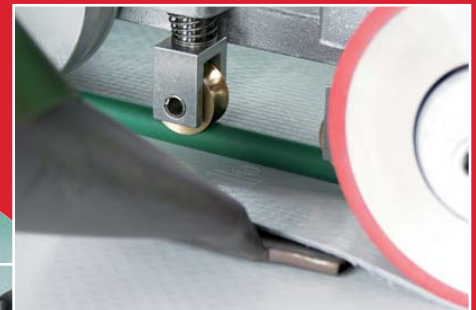
**Intuitive:**  
Protected design. Easy-to-view display with "e-drive" and easy-to-store welding settings



**Maintenance-free:**  
High performance and brushless blower motor, no brushes to change



**High tech:**  
New gear design allows speeds up to 39 ft/min

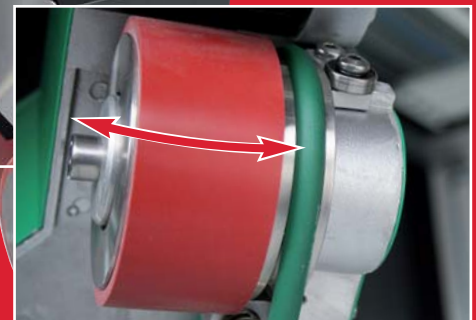


**Weld seam control:**  
The green air dam belt keeps the hot air in the welded seam



**More than double welding speed**

**High speed:**  
New welding nozzle with protected design for reliable welding quality



**More stability:**  
The patented pressure roller smooths out any unevenness

## Hot air welding machine

### VARIMAT V2

Using the new VARIMAT V2, polymer roofing membranes can be welded more rapidly resulting in lower cost. Users appreciate its streamlined ergonomics and its ease of use.

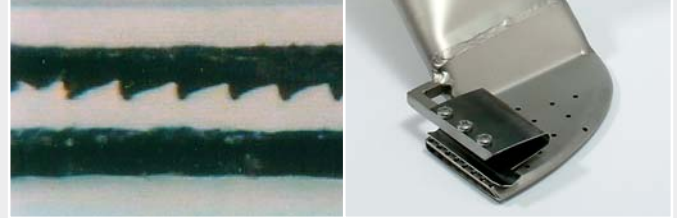


- With up to 39 ft/min the highest welding speed in the world (depending on material)
- Close loop system for continuous welding speed
- Maintenance free blower, no brushes to replace
- User friendly display with “e-Drive” (press and turn control) to recall pre-set and saved welding settings

Technical Data		
Voltage	V~	230
Power consumption	W	4600
Temperature	°F	68 – 1148
Drive speed	ft/min	2.3 – 39
Air flow range	%	50 – 100
Width of welding nozzle	inch	1,6
Size (L x W x H)	inch	25 x 17 x 13
Weight	lbs	77


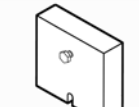




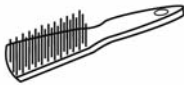

**Art.-no.**  
VARIMAT V2 138.982

**Other versions on request**

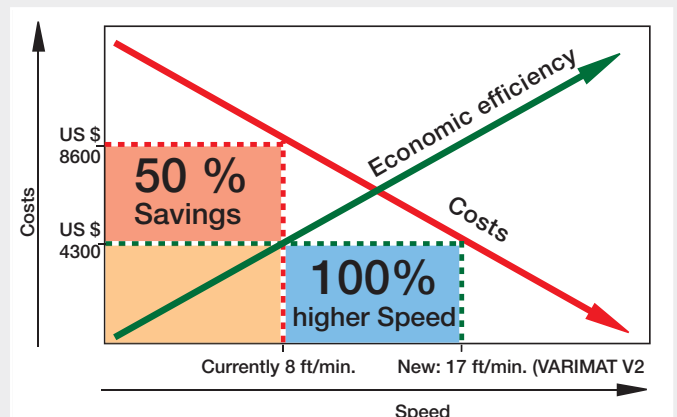


For TPO-sheets the patented grip nozzle means there is no need for cleaning beforehand. (accessory)

#### Accessories VARIMAT V2

	<b>113.995</b>	Grip-nozzle 1.2 inch
	<b>113.600</b>	Grip-nozzle 1.6 inch
	<b>107.067</b>	Additional weight to give more pressure
	<b>107.612</b>	Heating element, 230 V, 4400 W
	<b>139.048</b>	Robust storage case * Size 28 x 19 x 18 inch, Multi-layer plate, green
	<b>132.429</b>	2 welding plates to start welds correctly*
	<b>138.817</b>	Steel brush to clean nozzle *
	<b>110.714</b>	Maintenance set with size 5 screw-driver, size 2 and 8 pin wrenches and open-ended wrench size 17

\* Included in delivery



**High potential savings:**  
Lower costs thanks to higher welding speed  
(Cost calculations based on 24000 square yards / 17 ft/min)





*The VARIMAT V2 is well protected in its robust storage box. It can easily be removed and replaced quickly.*



*The best machine for welding seams.*

**Tested under the most demanding circumstances!**

*Inclinations of up to 30° are possible without any problems.*



*Thanks to its slim line design, welding is possible in gaps as narrow as 4 inches.*







*A perfect blend of functionality and design: the new VARIMAT V2.*



**Headquarters:**

Leister Process Technologies  
Galileo-Strasse 10  
6056 Kaegiswil/Switzerland

phone: +41 41 662 74 74  
fax: +41 41 662 74 16  
leister@leister.com

[www.leister.com](http://www.leister.com)

Leister Process Technologies is certified according to **ISO 9001**.

Specifications are subject to change without prior notice.

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**Leister Technologies LLC**  
Itasca, IL, USA

**Leister Technologies GmbH**  
Aachen, Germany

**Leister Process Technologies**  
Headquarters and Manufacturing  
Kaegiswil, Switzerland

**Leister Technologies Ltd.**  
Shanghai, China

**Leister Technologies KK**  
Yokohama, Japan

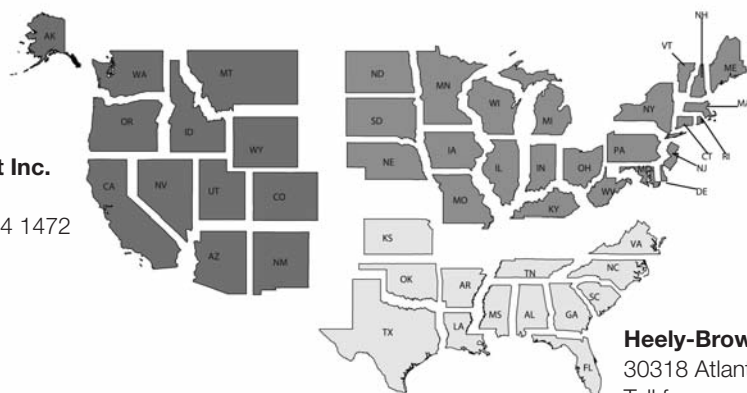
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**Canada: Stanmech Technologies Inc.**  
Burlington, Ontario



**Western Process Heat Inc.**  
92029 Escondido, CA  
Toll free number: 800 694 1472



**Industrial Heat Sources LLC**  
44134 Cleveland, OH  
Toll free number: 800 635 0384

**Heely-Brown Company**  
30318 Atlanta, GA  
Toll free number: 800 241 4628