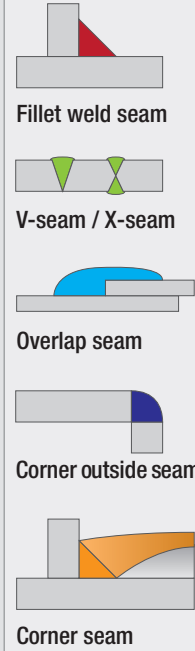




# The suitable welding shoe for every application

## WELDPLAST S1

### Seam geometries



### WELDPLAST S1

#### Leister External Air System (EA)

#### Naming on the basis of ex K-5/6 EA:

K: Shape of seam | 5/6: Material thickness | EA: External air system



**K-5/6 EA**  
Fillet weld, 5/6 mm  
Article No.: 149.402



**K-8/10 EA**  
Fillet weld, 8/10 mm  
Article No.: 148.627



**K-12 EA**  
Fillet weld, 12 mm  
Article No.: 149.401



**K-5/6 EA**  
Fillet weld, 5/6 mm  
Article No.: 146.235



**K-8/10 EA**  
Fillet weld, 8/10 mm  
Article No.: 146.236



**K-12 EA**  
Fillet weld, 12 mm  
Artikel-Nr.: 146.252



**V-3/4 EA**  
V-seam, 3/4 mm  
Article No.: 149.388



**V-5/6 EA**  
V-seam, 5/6 mm  
Article No.: 149.383



**V-8/10 EA**  
V-seam, 8/10 mm  
Article No.: 149.385



**V-12 EA**  
V-seam, 12 mm  
Article No.: 146.243



**V-15 EA**  
V-seam, 15 mm  
Article No.: 146.244



Top hot-air guide  
Article No.: 149.600



**UBL-25 EA**  
Overlap seam, 25 mm  
Article No.: 146.241



**CO-8 EA**  
Corner outside, 8 mm  
Article No.: 146.642



**CO-10 EA**  
Corner outside, 10 mm  
Article No.: 146.644



**CL-14 EA**  
Corner seam, Ø 14 mm  
Article No.: 149.364



Blank  
Article No.: 149.430



Hot-air tube,  
position 6h Ø 14 mm  
Article No.: 149.456



Hot-air tube,  
position 6h Ø 16 mm  
Article No.: 149.461



Hot-air tube, position 9h/3h  
Ø 14 mm (standard)  
Article No.: 149.467



Hot-air tube,  
position 9h/3h Ø 16 mm  
Article No.: 149.469



Air nozzle set Ø 14 mm  
(standard)  
Article No.: 154.107



Air nozzle set Ø 16 mm  
Article No.: 154.106



Nozzle extension  
Article No.: 152.720



Angled adapter **90°**  
Article No.: 153.236



Angled adapter **45°**  
Article No.: 153.143



Pre-heat reflector  
Article No.: 136.231



Insulation sleeve for S1 / S2  
Article No.: 154.002



Tool rest for WELDPLAST S1  
Article No.: 148.923