

## Product Datasheet

# Laser Gas Detection OEM Modul LGD F200P2-A Series

## 1 General description

**Axetris** is offering Laser Gas Detection (LGD) modules with exceptional advantages and value for the customer. Tunable Diode Laser Spectrometry (TDLS), enhanced by proprietary technology, is used for the measurement of CO<sub>2</sub>, NH<sub>3</sub>, CH<sub>4</sub>, HCl, (H<sub>2</sub>O). The modules are designed for integration by Original Equipment Manufacturers (OEMs), active in the field of gas detection and monitoring in diverse industries.

The **LGD F200** series is based on a contactless, near-infrared absorption measurement of the target gas. The systems are self-contained, ready-to-use OEM modules, using a flow-through cell set-up for extractive measurements. The slightly bigger LGD F200 (H) version features optional cell heating up to 220°C for hot gas measurements in process control and environmental compliance related applications.

The system has micro-processor-driven read-out electronics and digital and/or analog data outputs for industry-standard connectivity. Proprietary electronic lock-in technology allows separating gas absorption information from electro-optical system information, eliminating the need for a physical reference channel and providing continuous sensor status monitoring. Low maintenance operation and long life time provide customers with exceptionally low cost-of-ownership and make the LGD F200 the ideal instrument for your OEM applications

### Main applications

- Process control:  
SCR, incineration & combustion processes, ...
- Emission monitoring:  
Power generation, engine development, waste incineration furnaces, ...
- Environmental monitoring:  
Landfill & green-house gases, livestock, ...
- Chemical engineering:  
Production control & monitoring ...
- Safety:  
Leak detection, refrigeration, toxic gases, ...
- Medical
- Climate control & monitoring:  
Livestock, climate chambers & rooms, ...



### Key features

- Made for easy integration by OEMs
- Optical, contact-less measurement
- Accurate laser-diode electro-optics
- High selectivity
- Fast response
- Self-contained
- Continuous sensor status monitoring
- Low maintenance
- Low cost-of-ownership
- 10-30V power supply
- Digital and analog data interfaces

## 2 Execution specifications

### 2.1 LGD F200P2-A CH4 1Hz

Reference conditions (if not otherwise specified): operating temperature 20°C, pressure 1013 hPa and humidity 45% r.H., set concentration 0 ppm.

Parameter	Unit	Value / Range
Gas	-	CH <sub>4</sub>
Principle of detection	-	Tunable Diode Laser Spectrometry (TDLS)
Min. Measuring range	ppm	0 – 100
Max. Measuring range	% vol.	0 – 4 (available on request)
Accuracy <sup>1</sup>		
Min. Measuring range	-	± 2% full scale reading
Max. Measuring range (available on request)	-	± 2% full scale reading depending on integration stability (temper. & pressure)
Precision <sup>2</sup> 2σ		
Min. Measuring range	ppm	0.8 with 1 s averaging time <sup>3</sup>
	ppm	0.3 with 10 s averaging time <sup>3</sup>
Max. Measuring range (available on request)		0.2% of reading or 1ppm whichever is larger
Linearity & Repeatability	-	included in the accuracy
Cross talk/interference	-	Gas matrix and application dependent
Displayed resolution	ppm	0.01 (negative values can also be displayed)
Sampling rate	Hz	1
T <sub>90</sub> time	s	2 (at gas flow rate of 3 L/min)
Recommended stabilized Integration Temperature	°C	20 ... 45 (as narrow as possible, application defined)

<sup>1</sup> **Accuracy:** The accuracy is defined as the difference between the mean response during a 2 min time interval and the reference value at reference conditions. Variations of the operating temperature and pressure can affect the accuracy of the system.

<sup>2</sup> **Precision:** The precision is defined as 2 times the standard deviation  $\sigma$  of a 2 min measurement at stable reference conditions over the full measuring range. The precision of the system can be improved by mean of averaging.

<sup>3</sup> **Averaging time:** An exponential moving average (EMA) is applied on measured concentration values. The averaging time expresses the period of time of past measurements considered to compute the next averaged value. The averaging time can be set up to 600 s.

## 2.2 LGD F200P2-A CH4 2Hz

Reference conditions (if not otherwise specified): operating temperature 20°C, pressure 1013 hPa and humidity 45% r.H., set concentration 0 ppm.

Parameter	Unit	Value / Range
Gas	-	CH <sub>4</sub>
Principle of detection	-	Tunable Diode Laser Spectrometry (TDLS)
Measuring range	ppm	0 – 100 calibration to full scale (FS) range, standard is 100 ppm, (possible up to 40'000 ppm, no warranty of precision)
Accuracy <sup>1</sup>	-	± 2% full scale reading depending on integration stability (temperature & pressure)
Precision <sup>2</sup> 2σ	ppm	1.2 with 1 s averaging time <sup>3</sup> 0.5 with 10 s averaging time <sup>3</sup>
Linearity & Repeatability	-	included in the accuracy
Cross talk/interference	-	Gas matrix and application dependent
Displayed resolution	ppm	0.01 (negative values can also be displayed)
Sampling rate	Hz	2
T <sub>90</sub> time	s	2 (at gas flow rate of 3 L/min)
Recommended stabilized Integration Temperature	°C	20 ... 45 (as narrow as possible, application defined)

<sup>1</sup> **Accuracy:** The accuracy is defined as the difference between the mean response during a 2 min time interval and the reference value at reference conditions. Variations of the operating temperature and pressure can affect the accuracy of the system.

<sup>2</sup> **Precision:** The precision is defined as 2 times the standard deviation  $\sigma$  of a 2 min measurement at stable reference conditions over the full measuring range. The precision of the system can be improved by mean of averaging.

<sup>3</sup> **Averaging time:** An exponential moving average (EMA) is applied on measured concentration values. The averaging time expresses the period of time of past measurements considered to compute the next averaged value. The averaging time can be set up to 600 s.

## 2.3 LGD F200P2-A CH<sub>4</sub>/CO<sub>2</sub>

Reference conditions (if not otherwise specified): operating temperature 20°C, pressure 1013 hPa and humidity 45% r.H., set concentration 0 ppm.

Parameter	Unit	Value / Range
Target gas	-	CH <sub>4</sub>
	-	CO <sub>2</sub> (available on request)
Principle of measurement	-	Tunable Diode Laser Spectrometry (TDLS)
Measuring range CH <sub>4</sub>	ppm	0 – 250 Calibration at 100 ppm, linear up to 500 ppm
Measuring range CO <sub>2</sub> (available on request)	% Vol.	0 – 10 calibration to full scale (FS) range
Accuracy <sup>1</sup> CH <sub>4</sub>	% of FS	± 2
Accuracy <sup>1</sup> CO <sub>2</sub> (available on request)	% of FS	± 6
Precision <sup>2</sup> 2σ CH <sub>4</sub>	ppm	≤ 1.00 without averaging Averaging possible up to 600 s
Precision <sup>2</sup> 2σ CO <sub>2</sub> (available on request)	% Vol.	≤ 0.80 without averaging Averaging possible up to 600 s
Linearity and repeatability	-	included in the accuracy
Cross interference	-	Gas matrix and application dependent
Displayed resolution CH <sub>4</sub>	ppm	0.01 (negative values can also be displayed)
Displayed resolution CO <sub>2</sub> (available on request)	ppm	0.01 (negative values can also be displayed)
Sampling rate	Hz	0.7
T <sub>90</sub> time	s	≤ 30 at gas flow rate of 0.3 l/min
Recommended stabilized Integration Temperature	°C	20 ... 45 (as narrow as possible, application defined)

<sup>1</sup> **Accuracy:** The accuracy is defined as the difference between the mean response during a 2 min time interval and the reference value at reference conditions. Variations of the operating temperature and pressure can affect the accuracy of the system.

<sup>2</sup> **Precision:** The precision is defined as 2 times the standard deviation  $\sigma$  of a 2 min measurement at stable reference conditions over the full measuring range. The precision of the system can be improved by mean of averaging.

## 2.4 Environmental conditions

Parameter	Unit	Value / Range
Usage	-	Interior use
Maximum operating temperature range	°C	-10 ... 65
Operating humidity	% r.H.	0 ... 99, non-condensing
Operating pressure	mbar	800 ... 1100
Storage temperature	°C	-40 ... 80
Storage humidity	% r.H.	0 ... 99, non-condensing

## 2.5 Mechanical characteristics

Parameter	Unit	Value / Range
Measurement cell	-	Flow-through set-up
Standard cell length	mm	200
Standard cell volume	ml	15
Maximum measurement gas flow (Minimum)	ml / min	5'000 (1'000)
Dimensions housing, ambient (A) version:	mm <sup>3</sup>	340 x 107 x 78
Approx. weight, ambient (A) version	kg	1.9
Inlet / outlet connectors, measurement gas	mm	6 O.D., Swagelok
Inlet / outlet connectors, purge gas (optional)	mm	6 O.D., push-in fitting

## 2.6 Electrical characteristics

Parameter	Unit	Value / Range
Voltage supply DC Min. / Max. rating	V	10 ... 30 (max. ripple ± 100mV, max. current 1A, no inrush current limitation)
System power consumpt.	W	< 2
Start-up time	s	30

## 2.7 Communication interface

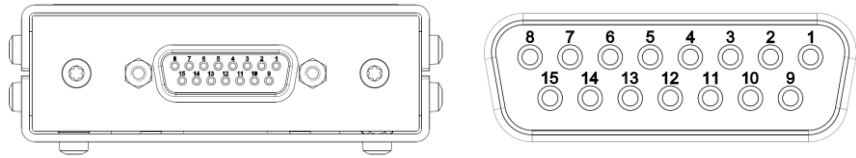
Parameter	Unit	Value / Range
Digital interface RS232	-	Protocol available; standard.
Analog interface Current output	mA	4...20, 12-bit resolution (on 0 ... 25 mA); standard
Voltage output	V	0...5, 12-bit resolution; on request
Alarm	-	Customer configurable and definable

## 3 Connector assignments

### 3.1 System Power / User interface connector assignments

**Figure 1:** Head view electronics housing.

System Power / User interface terminal connector assignment.

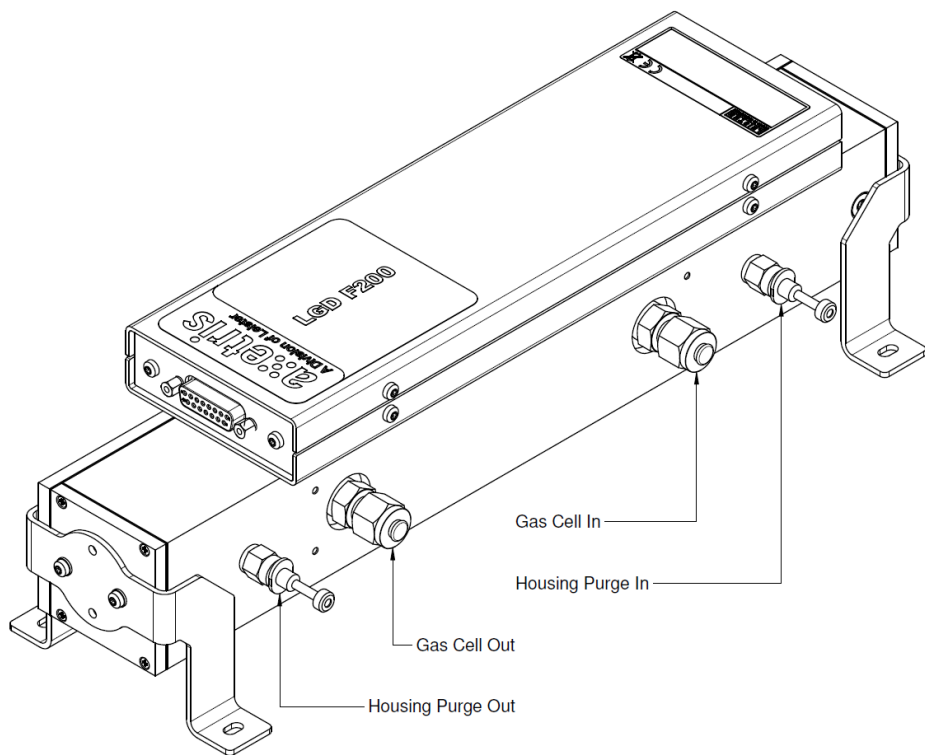


Connector assignment:

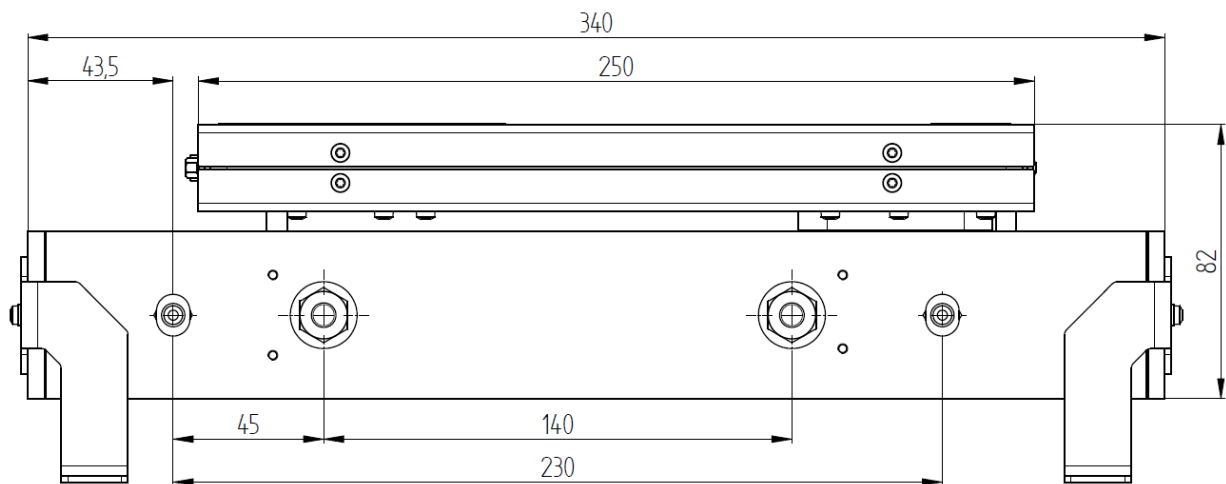
	Pin	Name	Description
Power Supply	1	POWER IN	Power supply 10 ... 30V
	2	GND IN*	Power supply ground
	3	SHIELD	DB 15 Connector - Housing
Digital Interfaces	6	GND*	Ground serial communication
	7	RS232 TX	UART serial communication
	8	RS232 RX	UART serial communication
	14	N/A	Not used
	15	N/A	Not used
Relay Alarms	4	ALARM 1	On/Off signal at defined conditions for relay control, hardware watchdog, etc
	5	ALARM 2	On/Off signal at defined conditions for relay control, hardware watchdog, etc
	11	ALARM 3	HW watchdog, firmware error and warnings
	12	VCC RELAY	Relay power supply: 10 V < Vcc Relay < 30 V; max. 0.75 A
	13	GND*	Ground, relay alarms
Analog Interface	9	ALANALOG GND*	Analog ground
	10	ALANALOG OUT	Analog output Factory setting: output current (4-20mA); output voltage (0-5V) on request only

\* same potential

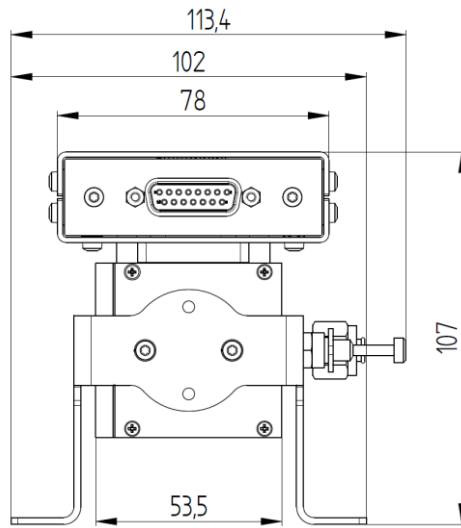
## 4 Mechanical dimensions



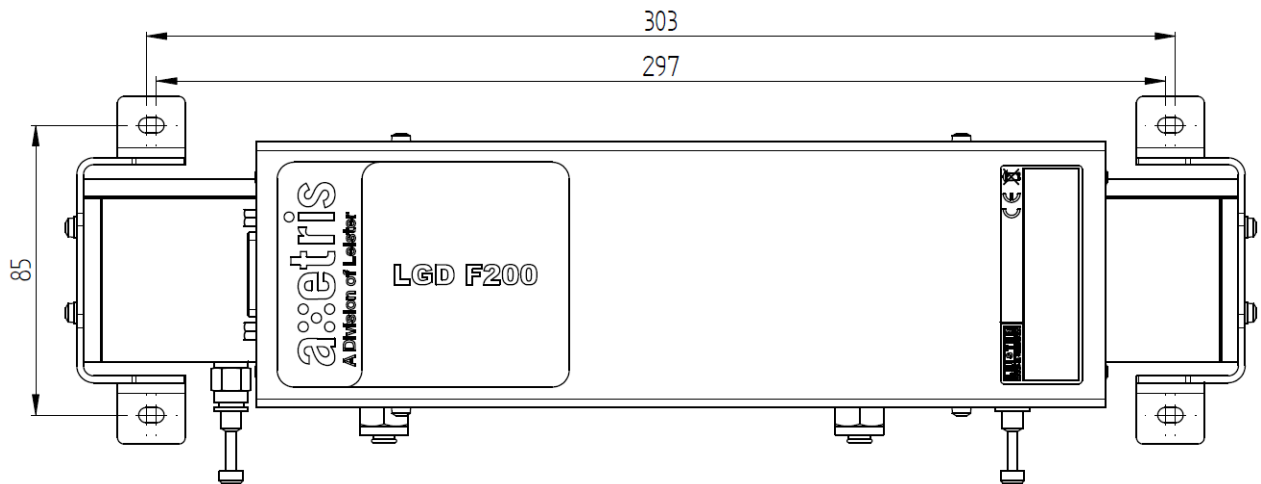
**Figure 2:** General view of the LGD F200 (A) sensor.



**Figure 3:** Side view, with gas connectors. Dimensions in mm.



**Figure 4:** Front view. Dimensions in mm.



**Figure 5:** Top view. Dimensions in mm.



## 5 Certifications

Type	Standard / Regulation	Limits
European Conformity:	CE	
Low voltage	2006/95/EG	
EMC compatibility	2004/108/EG	
Safety of laboratory products	EN/IEC 61010	
Safety of laser products	EN/IEC 60825-1:2014	
EMC	EN/IEC 61326-1 Immunity	EMC: Electrical equipment for measurement, control and laboratory use A-version: Industrial standard (10V/m)
Shock	EN60068-2-27	150m/s <sup>2</sup> , half sinus, 11ms, max acceleration 15g, 18 cycles
Vibration	EN60068-2-6	5 ... 50Hz, amplitude 0.35mm, 1 octave /min, 2h per orientation (total 18 Frequency cycle)
Electronics conformity	RoHS / WEEE	

## 6 Caution

### 6.1 Product damage

- Read all instructions carefully before using the device.
- The LGD F200P2 A laser gas detection modules are calibrated for a particular gas and concentration range. Do not use the sensor outside of its specifications.
- The sensor is not suited for measuring gases with a dust load. The incoming measurement gas must be conditioned in order to avoid dust and condensation of liquid in the sensor. Gas loaded with particles or other substances can eventually contaminate the cell and make it necessary to service the instrument.
- The appliance must not be used in damp or wet surroundings.
- Use only accessories that are indicated in the instructions for use or are recommended by the manufacturer.
- Failure to comply with these instructions could result in product damage.

### 6.2 Danger of life

- The sensor must not be used with flammable or explosive gases or mixtures.
- Unprofessional gas handling can cause injury or death. The use of gas detection modules should only be performed by qualified personnel
- Do not use this product as safety or emergency stop device or in any other application where failure of the product could result in personal injury or death.

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## 8 Axetris Certifications

Axetris is an ISO 9001:2015 certified company. The LGD F200P2 H module is CE and RoHS 2 compliant.



**CLASS 1 LASER PRODUCT**  
(classified according to  
SN EN 60825:1:2014-08)